



THIS END IS SEALED INTO LAMP

**P/N 6542740**

THE FOLLOWING PARTS ARE PROVIDED IN BAG  
FOR CUSTOMER ASSEMBLY:

CONNECTOR: DEUTSCH DT04-2P

WEDGE LOCK: DEUTSCH W2P

HEAT SHRINK TUBING LINED WITH HOT-MELT ADHESIVE  
19.05mm X 127mm [.750ID X 5.00"]

1. ATTACH CONNECTOR TO HARNESS  
ACCORDING TO MATING CONNECTION AND WIRE FUNCTION  
RED WIRE OF LAMP WIRE HARNESS IS POSITIVE  
BLACK WIRE OF LAMP WIRE HARNESS IS NEGATIVE  
MAKE SURE TERMINALS "CLICK" INTO PLACE

2. ATTACH THE CONNECTOR LOCK  
PER ORIENTATION SHOWN  
AND LOCK INTO PLACE

3. SLIDE HEATSHRINK TUBING OVER  
CONNECTOR, EXPOSED WIRES AND HARNESS TUBING  
END OF HEAT SHRINK TO COVER CONNECTOR UP TO THIS END

4. APPLY HEAT WITH HEAT GUN  
UNTIL SEAL IS FORMED OVER WIRE HARNESS & CONNECTOR